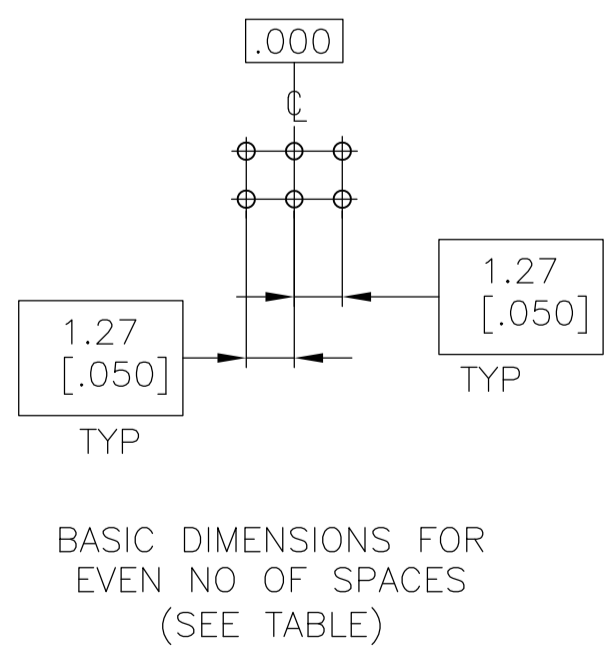
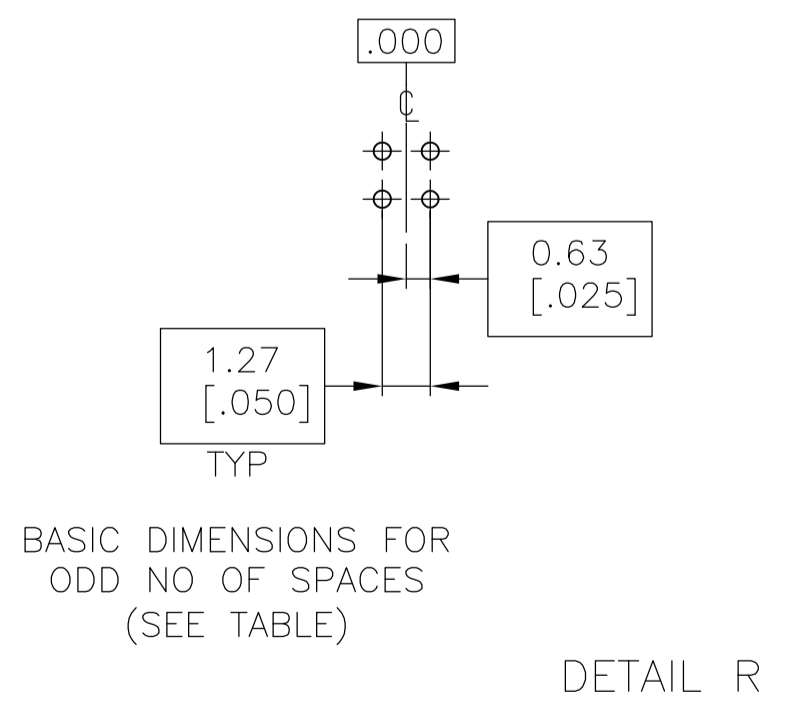
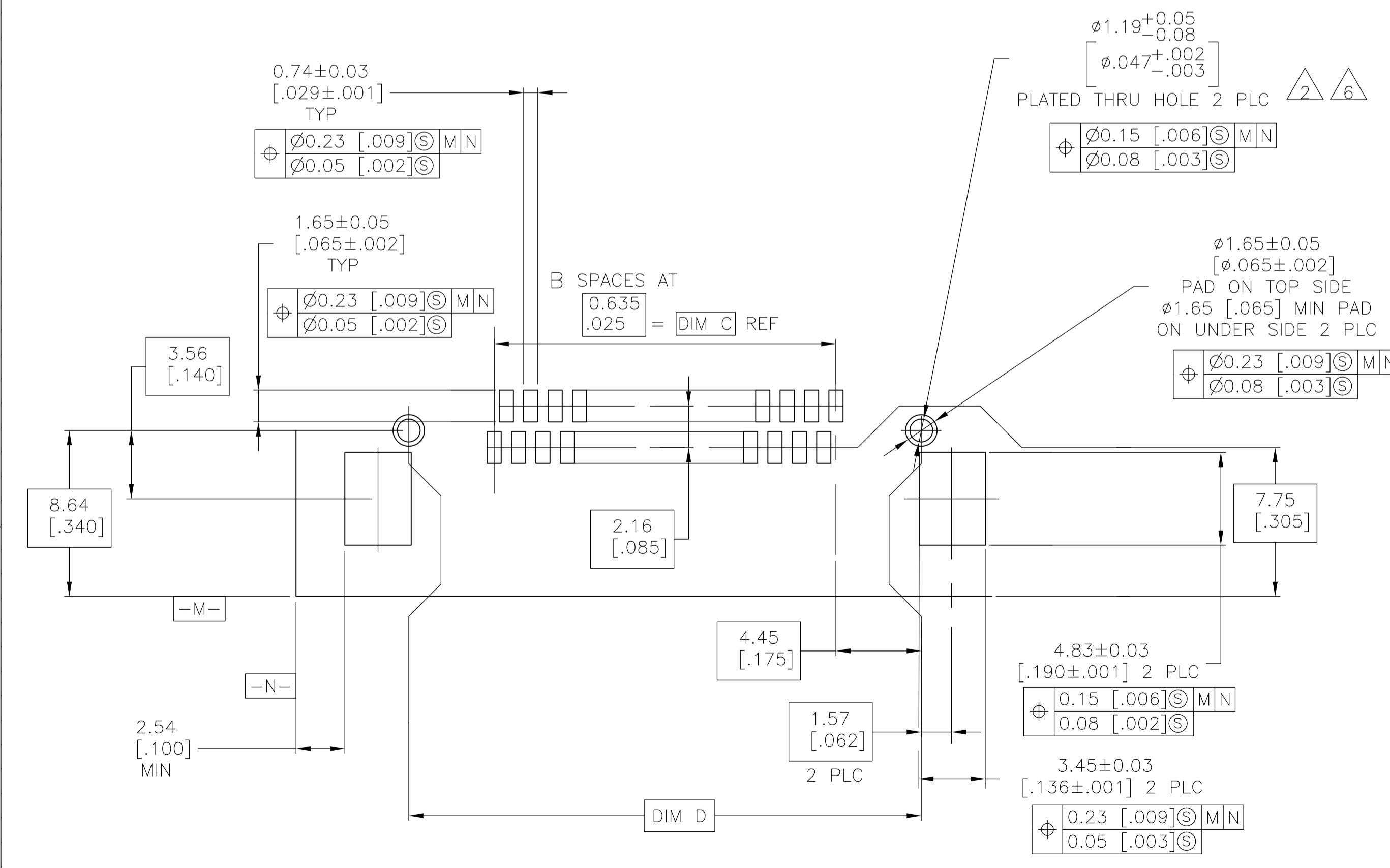
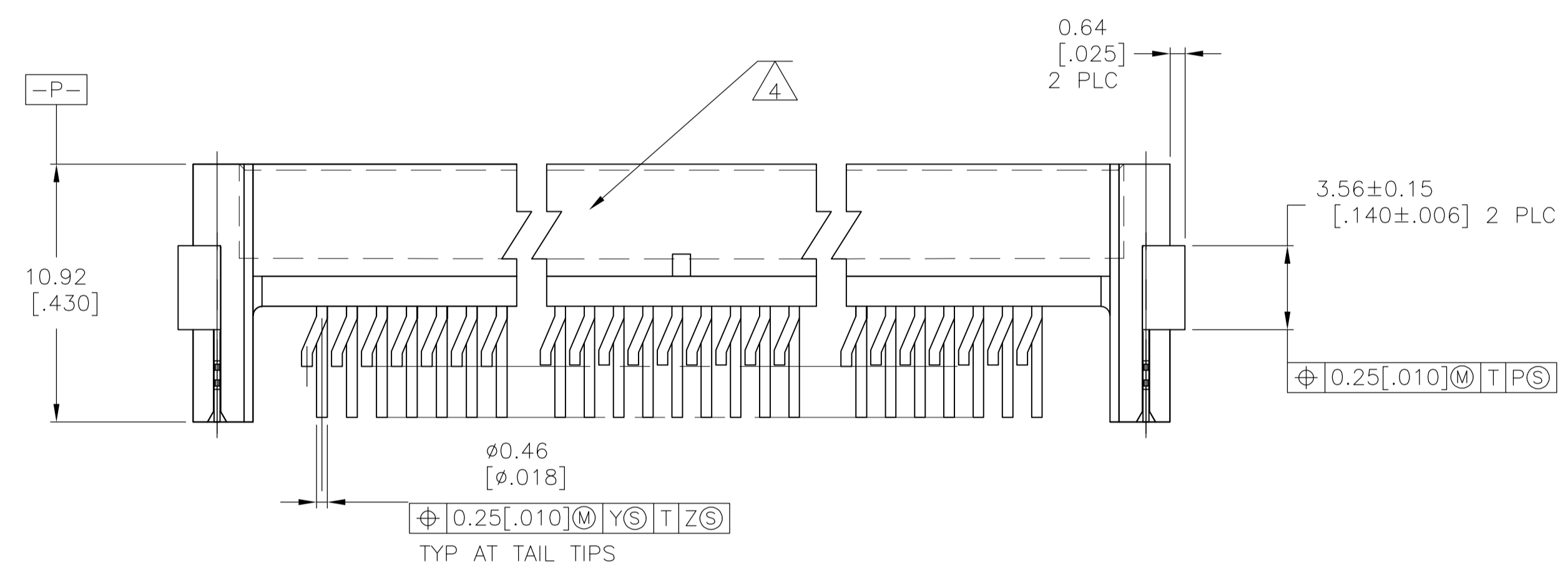


- 1 0.00076 [.000030] GOLD IN LOCALIZED PLATE AREA 0.00381 [.000150] TIN-LEAD ON SOLDER TAILS ALL OVER 0.00127 [.000050] NICKEL
- 2 USE 1.32±0.02 [.0520±.0010] DRILLED HOLE (#55 DRILL) FINISH TO BE TIN/LEAD OVER 0.02 [.001] MIN COPPER
- 3 PLATING: 0.0038 [.000150] TIN-LEAD OVER 0.00127 [.000050] NICKEL
- 4 SERRATIONS OPTIONAL THIS SURFACE.
- 5 0.00076 (.000030) GOLD IN LOCALIZED PLATE AREA 0.00381 (.000150) TIN ON SOLDER TAILS ALL OVER .00127 (.000050) NICKEL.
- 6 USE 1.32+/-0.02 (.052+/-0.010) DRILLED HOLE (#55 DRILL) WITH 0.02 (.0010) MIN COPPER." ADD NOTE 7 TO READ AS FOLLOWS:"PLATING: 0.00381 (.000150) TIN OVER 0.00127 (.000050) NICKEL.
- 7 PLATING: 0.0038 [.000150] TIN OVER 0.00127 [.000050] NICKEL



FINISH	NO. OF SPA (SEE DETAIL R)	D	C	B	A	NUMBER OF POSITIONS	PART NUMBER
5/7	49	71.12 [2.800]	62.87 [2.475]	99	73.15 [2.880]	100	6-104895-0
5/7	44	64.77 [2.550]	56.52 [2.225]	89	66.80 [2.630]	90	5-104895-9
5/7	39	58.42 [2.300]	50.17 [1.975]	79	60.45 [2.380]	80	5-104895-8
5/7	34	52.07 [2.050]	43.82 [1.725]	69	54.10 [2.130]	70	5-104895-7
5/7	29	45.72 [1.800]	37.47 [1.475]	59	47.75 [1.880]	60	5-104895-6
5/7	24	39.37 [1.550]	31.12 [1.225]	49	41.40 [1.630]	50	5-104895-5
1/3	19	33.02 [1.300]	24.77 [0.975]	39	35.05 [1.380]	40	5-104895-4
5/7	14	26.67 [1.050]	18.42 [0.725]	29	28.70 [1.130]	30	5-104895-3
5/7	9	20.32 [0.800]	12.07 [0.475]	19	22.35 [0.880]	20	5-104895-2
5/3	4	13.97 [0.550]	5.72 [0.225]	9	16.00 [0.630]	10	5-104895-1
1/3	49	71.12 [2.800]	62.87 [2.475]	99	73.15 [2.880]	100	1-104895-0
1/3	44	64.77 [2.550]	56.52 [2.225]	89	66.80 [2.630]	90	104895-9
1/3	39	58.42 [2.300]	50.17 [1.975]	79	60.45 [2.380]	80	104895-8
1/3	34	52.07 [2.050]	43.82 [1.725]	69	54.10 [2.130]	70	104895-7
1/3	29	45.72 [1.800]	37.47 [1.475]	59	47.75 [1.880]	60	104895-6
1/3	24	39.37 [1.550]	31.12 [1.225]	49	41.40 [1.630]	50	104895-5
1/3	19	33.02 [1.300]	24.77 [0.975]	39	35.05 [1.380]	40	104895-4
1/3	14	26.67 [1.050]	18.42 [0.725]	29	28.70 [1.130]	30	104895-3
1/3	9	20.32 [0.800]	12.07 [0.475]	19	22.35 [0.880]	20	104895-2
1/3	4	13.97 [0.550]	5.72 [0.225]	9	16.00 [0.630]	10	104895-1

RECOMENDED BOARD LAYOUT  
SCALE 5:1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN J. HERRINGTON 23-6-93	Tyco Electronics Corporation Harrisburg, PA 17105-3608
0 PLC ± -	1 PLC ± -	23-6-93	
2 PLC ± 0.13[.005]	3 PLC ± -	24-6-93	Tyco Electronics Corporation Harrisburg, PA 17105-3608
4 PLC ± -	ANGLES ± -		
MATERIAL: HOUSING: LCP, COLOR: BLACK CONTACT: BRASS HOLDDOWN: COPPER ALLOY	FINISH: SEE TABLE	APVD D. DUPLER 24-6-93	NAME: ASSEMBLY, HEADER, RIGHT ANGLE, DOUBLE ROW, AMPMODU 50/50 GRID CONNECTOR
WEIGHT: -	SIZE: A1	CAGE CODE: 114-7010	RESTRICTED TO: -
CUSTOMER DRAWING	SCALE: 5:1	SHEET: 1 of 1	REV: H2